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“Where my imaginary line
Bends square in woods, an iron spine
And pile of real rocks have been founded.
And off this corner in the wild,
Where these are driven in and piled,
One tree, by being deeply wounded,
Has been impressed as Witness Tree
And made commit to memory
My proof of being not unbounded.”

From *The Moodie Forester*, Robert Frost

**LONG-TERM SCHEDULING
of HARVESTING
with
ADJACENCY
and TRIGGER CONSTRAINTS**

**A thesis presented for the Ph D degree
in Engineering Science
at
the University of Auckland**

**Alastair McNaughton
1998**

UNIVERSITY OF MANITOBA
-- MAY 1999
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Abstract

The forest harvesting problem, FHP, is described. A review of the existing literature is presented along with an analysis of the strengths and limitations of various attempted solutions. The diversity of model evident in recent papers is noted. The difference is explained between a strategic model that sets long-term harvesting goals in terms of total area to be cut each year, and a tactical model that produces a short-term schedule of actual blocks. Special attention is devoted to the development of FRI's Forestry-Oriented Linear Programming Interpreter, FOLPI, which is currently used to formulate an LP model of the strategic planning problem. Reasons are presented for the desirability of an integrated model, embracing both strategic and tactical decisions, which is capable of optimisation. Accordingly the project then proceeds to a thoughtful and detailed construction of such a model. Particular care is taken to examine the status and function of FOLPI within this model.

A column generation algorithm is then developed to solve the relaxed linear program formulation. Finally powerful constraint branching techniques are utilised to obtain the desired optimal solution to the integrated model. Throughout the development of the project the Whangapoua forest in Coromandel, New Zealand has been used as a case study. A concluding section presents numerical output from some of the exhaustive computational analysis associated with this application.

Acknowledgments

I must first thank the Forest Research Institute for their generous funding and support of this research project. Bruce Manly's advice, guidance and encouragement have been a major factor in the successful outcome. Much valuable assistance has also come from Simon Papps especially with regard to the technical aspects of FOLPI. His advice on other computer-related matters has always been helpful. The courtesy of being accepted as part of the FRI team and accorded access to their resources, contacts and library has been much appreciated. I trust the result of this project will meet the FRI expectations and that an on-going productive research relationship may continue.

Next I must express my sincere thanks to the Ernslaw One company for allowing their forest at Whangapoua to be used as a case study. Their willingness to trust me with access to confidential forest management data is sincerely appreciated. Throughout the project I have been impressed in many ways with their commitment to manage this forest with the highest regard for the long-term protection and nurturing of the environment. It is my sincere wish that the algorithm I have developed may contribute in some substantial way to this praiseworthy goal. Greg Herrick and Brent Guild on the forest management staff have helped me a great deal. So I would like to thank them both very much for all the hours they have put into looking out various specific numerical data I have needed from time to time. The foresters on site at Whangapoua have always been courteous, patient and helpful. I thank them for allowing me freedom to visit this lovely forest whenever necessary.

A major vote of thanks must be accorded to Professor D.Ryan, head of the department of Engineering Science, University of Auckland, and doctor M.Ronnqvist, Division of Optimisation, Department of Mathematics, Linkoping University, Sweden. Together they have devoted many hours to the supervision of this project. Their wisdom and experience have been invaluable, their patience and perseverance remarkable. Doctor Ronnqvist had the vision to advocate the integrated plan concept from the very start. Professor Ryan was the first to realise the appropriateness of column generation and constraint branching as the major tools in the solution process.

A number of friends have assisted me from time to time with helpful assistance and advice concerning technical aspects of computing. Development of this project has constrained me to acquire skills in a wide range of computer environments, languages, and software. In this regard I must thank Lyndon Drake (C-language), Ed Klotz (CPLEX help with both version 3.0 and 4.0), David Bullivant (PC implementation of CPLEX), Robert Chan (UNIX), Steve Butt (FORTRAN 77), Nick Vautier (windows 95), Terry Hannon (DOS), Kumar Vetharaniem (file maintenance and transfer), and Chris Bradley (UNIX implementation of CPLEX).

Preface

In 1838 Garrett Clearwater, an American whaler hailing from New Jersey, arrived at Otakou, in Dunedin harbour. Shortly afterwards he settled ashore, and established a pit sawmill at Company's Bay. Contemporaries recorded Garrett as a splendid bushman who swore by his "Sharp" American axe. Later the family shifted to Southland and the eldest son, also Garrett, operated a sawmill in the Titipua district. It was here my father's mother, Edith, was born. My mother's family had by then settled in the Henley area in Otago. Her father was a noted rural engineer who devised ingenious techniques for utilising the traction engine to set up power poles across the Taieri plain. Country New Zealand is a treasured part of my heritage, and this was one reason why I took my first degree at the University of Otago in geography. After that my interests led me more towards pure mathematics. As a consequence, it seemed the opportunity to combine serious academic work with a genuine empathy for the countryside was lost. So it was a quite unexpected pleasure in December 1993 to find an opportunity to participate in this forestry research project, for it contains a real mathematical challenge and also is of significant practical importance to the continuing development and protection of our land.

In today's world the use of land for production forestry is often a controversial topic. Some see it as an evil exploitation of nature, others as a sensible way to earn an honest living in a sustainable and responsible industry. I am well aware that the work I have done is going to impact on forestry in both New Zealand and overseas. Any planning tool in the wrong hands is capable of doing great harm. So I do not wish to appear naive. The software that will result from this project will give all participants in the forest planning arena access to a measurable and balanced assessment of likely consequences of various harvesting plans. The concept that the business profit motive should be accepted, but allowed to operate only within certain clearly defined constraints, is to me, as a Christian, very reasonable. The proposal that these constraints should be able to address specific local detail of individual locations within the forest I find very attractive.

This Saturday I again visited the Whangapoua Forest. It was extremely pleasing to see healthy regeneration on blocks that two years ago I photographed as rather desolate areas of recent harvesting. Occasional clay scars testified to three tropical cyclones and other more routine storms, but these are healing well under a splendid mat of native plants of all sorts. The new radiata seedlings are already shoulder high and provide significant protection against further erosion. Underfoot the soil retains a delicious deep friable texture almost everywhere, a tribute to the cable logging technique and the foresters that use it. Unlike the typical rural stream that turns an ugly brown after the slightest shower, the waters of the forest flow clear with clean pebbly riverbeds. Pause a moment and the beauty of wild birdcall is never far away. This is a good land, and this is one of the better ways to utilise and enjoy it.

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Abbreviations

CPLEX: This is a software package written to assist researchers who need to solve LPs and other related problems. The letter C has been chosen to indicate that this software is written in the C computer language.

FHP: Forest harvesting problem.

FOLPI: Forestry-Oriented Linear Programming Interpreter. This is a software package produced by FRI that makes a strategic harvest plan for a forest. It requires the assistance of an LP solving device such as CPLEX.

FORPLAN: A software package widely used in North America to analyse the strategic plan. It is purely an LP with no tactical components at all.

FRI: Forest Research Institute, Rotorua, New Zealand.

HIP: A heuristic integer planning model.

IP: A linear programme in which all the variables are binary integers.

IRPM: The integrated resources planning model, (IRPM), developed by Kirby [29], and used as the basis for some later models such as that by Weintraub et al. [62].

K11.1, K7.4, K3.7: Timber in these grades will be milled as rough sawn timber and used for framing and similar purposes. The revenue obtained for this is quite low.

LP: A linear programme.

MCIP: A Monte Carlo integer programming model.

MIP: A linear programme in which some of the variables are binary integers.

PIP2: The premium grade of timber that will fetch the top prices. This comes from correctly pruned trees and hence is largely free of knots.

PC: A personal computer, usually of the IBM-compatible type.

PNW: Present net worth. Future revenues and costs are discounted and summed.

RFHP: A RLP of a MIP, representing a FHP.

RLP: A relaxed LP. That is an MIP in which each binary variable is replaced by a real variable defined on the interval $[0,1]$.

RMA: The Resource Management Act, a piece of New Zealand legislation passed in 1991, which details the necessary process of land users to obtain consent for all manner of activities.

S1, S2: Two grades of fine logs suitable for milling as dressed timber.

SNAP II: Scheduling and Network Analysis Program. This is a widely used software package of tactical planning including roading. It does not include any strategic planning. It was developed by J. Sessions and J.B. Sessions, in Oregon State University. It is heuristic in the Monte-Carlo tradition, providing a very fast feasible tactical plan with a discernible minimisation of optimisation.