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Cyclic out-of-plane behaviour of slender clay brick masonry walls seismically strengthened using posttensioning

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Abstract

Equations for the design of a posttensioned seismic retrofit of unreinforced clay brick masonry walls are discussed and results from an associated experimental program are reported. A total of eight (08) full scale multi-wythe vintage solid clay brick masonry walls were subjected to uniformly distributed one directional and reverse cyclic out-of-plane loading, of which two (02) walls were tested as-built and six (06) walls were seismically retrofitted using unbonded posttensioning. Test wall configurations and constituent masonry materials were selected to replicate typical characteristics of historic clay brick masonry walls. The test walls were seismically retrofitted by applying varying magnitudes of posttensioning using a single tendon, inserted into a cavity located at the centre of each test wall. Several aspects pertaining to the seismic behaviour of posttensioned masonry walls were investigated, including damage patterns, force-displacement behaviour, tendon stress variation, wall secant stiffness, hysteretic energy dissipation, toughness modulus, and damping ratio. Finally, measured performance parameters of the test walls were compared to the corresponding values predicted using the proposed design equations.

Keywords: cyclic; out-of-plane; masonry; seismic strengthening; posttensioning.

1 Introduction

2 It is well established that unreinforced masonry (URM) bearing wall buildings are
3 prone to damage in moderate to large magnitude earthquakes, with their poor seismic
4 performance routinely documented in various earthquake reconnaissance reports. The
5 principal damaging failure mode to URM buildings observed in past earthquakes is out-of-
6 plane failure of slender URM walls, which can result due to flexural failure of the wall and/or
7 wall anchorage failure. The poor performance of URM buildings during the recent series of
8 2010/2011 New Zealand earthquakes was consistent with that anticipated after a large
9 magnitude earthquake, with the majority of URM buildings located in Christchurch observed
10 to have partially or completely collapsed (Dizhur et al. 2010, Ingham and Griffith 2011,
11 Ingham et al. 2011). The two options available to alleviate the risk of collapse of URM
12 buildings in a large earthquake are either demolition or the implementation of a seismic
13 retrofit, with the latter option being preferred in many instances due to concerns regarding the
14 preservation of architectural heritage. One such retrofit technique is to apply vertical
15 unbonded posttensioning to seismically deficient masonry walls.

16 As unbonded posttensioning is reversible to some extent and has minimal impact on
17 the architectural fabric of the building, this type of retrofit intervention is deemed to be
18 desirable for buildings having important heritage value. Another advantage of unbonded
19 posttensioning is its proven track record in new posttensioned concrete and concrete masonry
20 construction. In existing URM walls the added posttensioning is applied either by placing
21 posttensioning (PT) tendons inside cored cavities located at the centre of the wall or by
22 placing PT tendons externally at discrete locations. The first application procedure involves
23 coring a cavity from the top of the URM wall right through to the foundation and then
24 placing a tendon into the cored cavity, which is then posttensioned. One example of
25 implementation of this technique is the Rob Roy tavern located in Auckland, New Zealand,

1 which was relocated from its original position and prior to the relocation was strengthened
2 using shotcreting and unbonded posttensioning to withstand lateral forces generated due to
3 movement of the building (NZTA 2010). Fig. 1(a) shows a photograph of the coring
4 operation for inserting the PT tendons, which were dead-end anchored into the reinforced
5 concrete beam at the wall base and then posttensioned and live-end anchored using specially
6 cast concrete anchor blocks located at the top of the parapet. Alternatively, discretely located
7 external unbonded posttensioning has also been used in retrofit projects, avoiding the coring
8 operation. When using external posttensioning, PT tendons are typically located at re-entrant
9 wall corners or in the recess of buttressed URM walls, or inside a URM cavity wall. One
10 example of externally applied posttensioning is the Christchurch Arts Centre, as shown in
11 Fig. 1(b).

12 ***History and Codification***

13 Use of posttensioned in masonry buildings dates back to the 1950's, and was at first
14 used to resist lateral wind loads and for structural components having unusual dimensions.
15 Such applications involved prestressed fin walls, retaining walls, and storage tanks (Curtin et
16 al. 1984). With subsequent developments, posttensioning was used to improve the seismic
17 performance of URM walls, with several case studies of such applications reported by Ganz
18 (1996). Further details on the development and history of prestressed masonry are reported by
19 Schultz and Scolforo (1991).

20 The research and codification of posttensioned masonry originated from Switzerland
21 and the United Kingdom and led to the inclusion in BS 5628-85 (1985) of provisions relating
22 to prestressed masonry walls, which was updated in 1995 to include the design of concrete
23 masonry (BS 1995) and was further revised in 2000 (BS 2000). The European Code first
24 included prestressed masonry provisions in EC 6-95 (1995), which were later updated with
25 the issue of EC 6-05 (2005). The Australian masonry code AS 3700-98 (1998) included

1 prestressed masonry for the first time, which was later revised in 2001 (AS 2001). In the
2 United States, a draft amendment on prestressed masonry was completed in the 1990's
3 (Scolforo 1996) and was then included in TMS 402-02 (MSJC 2002), which was updated in
4 2005 (MSJC 2005) and again in 2008 (MSJC 2008). Prestressed masonry design criteria were
5 first included in the Canadian masonry code with the issue of CSA S304.1-04 (2004). The
6 New Zealand masonry design standard NZS 4230-90 (1990) referred to the design of
7 prestressed concrete masonry, being conceptually similar to the design of prestressed
8 concrete. Later New Zealand research conducted on prestressed concrete masonry (Laursen
9 2002; Wight 2006) led to the inclusion of an ultimate strength design criteria for prestressed
10 concrete masonry in the New Zealand Reinforced Concrete Masonry Design Standard NZS
11 4230-04 (2004). Unbonded posttensioning has also been referred to as a viable seismic
12 retrofit solution in FEMA 547-06 (2006) and in ASCE/SEI 41-06 (2006), but a retrofit design
13 criteria is not discussed directly. The research reported here was undertaken to investigate the
14 development of predictive equations for posttensioning seismic retrofit design of URM
15 buildings (Ismail 2011).

16 ***Past Testing***

17 Previously performed experimental studies have investigated the out-of-plane
18 behaviour of posttensioned masonry walls but were mainly focused on new construction,
19 with no or minimal experimental results existing in the literature reporting the performance of
20 seismically retrofitted historic URM walls subjected to out-of-plane loading. Brief details and
21 key outcomes of some previously performed relevant experimental studies are discussed
22 below.

23 One of the earliest research studies that investigated the performance of posttensioned
24 masonry walls was conducted by Al-Manaseer and Neis (1987), involving out-of-plane
25 testing of six (06) full scale concrete masonry walls. Of these six walls, two walls were

1 conventionally reinforced with mild steel reinforcing bars and the remaining four walls were
2 posttensioned using various configurations of 12.7 mm high strength steel strands, with the
3 PT strands stressed to 80% of their ultimate strength and placed inside grouted conduits. In
4 all posttensioned wall tests, a single mortar joint at or near mid-height was observed to open
5 on the wall tension face, being the typical out-of-plane failure mode also observed in other
6 research studies. Force-displacement curves for the posttensioned walls revealed that the
7 flexural capacity of the walls increased by up to 221% when compared to the strength of the
8 two conventionally reinforced test walls having no prestress.

9 Krause et al. (1996) suggested that posttensioned concrete masonry walls perform
10 similarly to prestressed concrete walls when subjected to lateral loading. Their experimental
11 program consisted of out-of-plane testing of masonry walls constructed using two-cored clay
12 brick units aligned to allow for a continuous cavity for PT tendons, with these walls designed
13 using code provisions of the time (MSJC 1995). All test walls were posttensioned using high
14 strength ($f_{py} = 1000$ MPa) 16 mm threaded steel bars, with an initial posttensioning force of
15 84.5 kN. All test walls exhibited a bilinear elastic behaviour and from test results it was
16 established that posttensioning can be applied to clay brick masonry walls having a
17 compressive strength similar to that of historic clay brick masonry.

18 The performance of posttensioned clay brick masonry walls has more recently been
19 investigated in a series of experiments documented by Bean Popehn et al. (2007). A total of
20 twelve (12) half scale simply supported URM walls, each being 3540 mm high \times 800 mm
21 long \times 100 mm thick, were subjected to face loading. Of these test walls six (06) were built
22 using clay brick masonry, with three (03) test walls posttensioned using unbonded tendons
23 and three (03) test walls posttensioned using bonded tendons. Threaded steel bars were
24 attached to the walls at their outermost edges and the seismic performance of posttensioned
25 masonry walls having a large h/t ratio (38.0-40.5) was investigated by performing pseudo-

1 static structural testing. The walls exhibited linear elastic response up to the point of cracking
2 and drifts of approximately 6% to 10% were achieved without wall collapse. Tendon stresses
3 increased upon application of lateral loading, attributed to tendon elongation, with lateral
4 shifting of unrestrained tendons observed during testing. Strength loss at large displacement
5 was also observed, which was attributed to localised crushing of mortar at crack location.

6 **Analysis and Design**

7 The failure mode of out-of-plane loaded URM walls, having sufficient diaphragm
8 anchorage, is characterised by the formation of one or several large horizontal cracks at or
9 near wall mid-height, which form when the flexural tensile strength of the wall is exceeded
10 and the wall begins to rock about the mid-height crack. When cracking initiates at wall mid-
11 height, stress at the tension face of the wall reaches zero and on the compression face reaches
12 a stress of twice the initial applied prestress. It should be noted that the first cracking limit
13 state corresponds to the elastic limit of the wall and the moment capacity to cause cracking,
14 M_c , can be evaluated by considering the equilibrium of forces (refer Equation 1).

$$M_c = \frac{l_w b_w^2}{6} (f_m + f_r) \text{ where: } f_m = \frac{N_t + 0.5W_w + f_{se}A_{ps}}{b_w l_w} \quad (1)$$

15 where: l_w = wall length; b_w = wall thickness; W_w = wall self-weight; N_t = over burden
16 weight; f_{se} = effective tendon stress; f_r = masonry modulus of rupture and A_{ps} = cross
17 sectional area of posttensioning tendon. The effective tendon stress, f_{se} , is determined by
18 subtracting PT losses from the initially applied tendon stress, f_{psi} . It should be noted that
19 accurate estimation of PT losses is crucial for the longevity of a retrofit design. Current
20 masonry codes (AS 2001; CSA 2004; NEC 2005; NZS 2004; SMJC 2008) provide guidelines
21 for assessing PT losses, with these losses typically attributed to shrinkage, creep, tendon
22 relaxation, elastic shortening, anchorage seating, tendon undulation, friction and thermal
23 effects. Of these factors, steel relaxation, shrinkage and creep are the most important factors

1 that will influence the design and longevity of an adequate retrofit. However, for historic clay
2 brick masonry walls shrinkage losses or masonry expansion is unlikely to be significant
3 because of the significant age of the masonry materials.

4 Predicting the seismic response of a posttensioned masonry wall at the nominal
5 strength limit state requires accurate estimation of the maximum useable masonry strain at
6 the extreme compression fibre, ϵ_{mu} , and increased tendon stress, f_{ps} , due to tendon elongation
7 and corresponding tendon strain, ϵ_s . Fig. 2(a) shows a posttensioned URM wall that is
8 subjected to transverse loading and Fig. 2(b) shows the resulting deformations at the nominal
9 strength limit state, where the PT tendon has a modulus of elasticity, E_{ps} , and an effective
10 tendon stress, f_{se} . The tendon stress at the nominal strength increases due to tendon elongation
11 and can be presented as Equation 2, where ϵ_s is the tendon strain at nominal strength.

$$f_{ps} = f_{se} + E_{ps}\epsilon_s \leq \min(0.85 f_{py}, 0.7f_{pu}) \quad (2)$$

12 At nominal strength the compression stress distribution at the compression face of the
13 wall becomes non-uniform, which is typically approximated by an equivalent rectangular
14 compression stress block (refer Fig. 3(b)). Table 1 presents codified values of the stress block
15 parameters recommended for clay brick masonry. In the current study the parameters
16 specified in NZS 4230-04 (2004) were adopted. Due to the higher deformability of prevalent
17 weak lime mortar used in historic URM construction, the strain values predicted to occur at
18 nominal strength were higher than that typically defined for URM i.e., 0.0035 (MSJC 2008).
19 Therefore, the nominal strength for out-of-plane loaded posttensioned masonry walls is
20 defined herein as the point when the out-of-plane drift, 2θ , reaches 3% and the corresponding
21 masonry strain value is termed the maximum useable masonry strain (refer Fig. 3(a)). The
22 nominal out-of-plane flexural strength of a posttensioned URM wall, M_n , is calculated in
23 accordance with Equation 3 based on beam theory.

$$M_n = (N_t + 0.5W_w + f_{ps}A_{ps}) \left[d - \frac{a}{2} \right] \quad (3)$$

$$\text{where: } a = \frac{(N_t + 0.5W_w + f_{ps}A_{ps})}{\alpha f'_m l_w} \text{ and } \alpha = 0.85$$

1 Where f'_m is the masonry compression strength and d is the minimum distance
2 between the PT tendon centroid and the extreme compression fibre, typically being $\frac{b_w}{2}$ for a
3 wall having rectangular plan geometry. The maximum tendon stress is taken as the smaller of
4 $0.85f_{py}$ or $0.7f_{pu}$, where $0.7f_{pu}$ is generally the governing limitation, and is adopted in
5 Equation 5. If the unbonded length of PT tendon is equal to the height of the wall, the rotation
6 value is small, and both axial shortening due to elevated prestress and masonry deformation
7 at the point of rotation are neglected then ϵ_s can be estimated using Equation 4, which was
8 rewritten as Equation 5 by stipulating a maximum base rotation, θ , of 0.015. By substituting
9 Equation 5 and values for constants α and β of 0.85 for both (typical in flexural design) into
10 Equation 2, Equation 6 is obtained.

$$\epsilon_s = \frac{2\theta}{h_e} (d - c) \quad (4)$$

$$\epsilon_s = \frac{0.03d}{h_e} \left(1 - \frac{0.7f_{pu}A_{ps}}{\alpha\beta f'_m l_w d} \right) \quad (5)$$

$$f_{ps} = f_{se} + 0.03E_{ps} \left(\frac{d}{h_e} \right) \left[1 - 0.97 \frac{f_{pu}A_{ps}}{f'_m l_w d} \right] \leq \min(0.85 f_{py}, 0.7f_{pu}) \quad (6)$$

11 An equation similar to Equation 6 has been recommended and investigated by Bean
12 Popehn and Schultz (2010) in a recent study using a data set from 127 finite element analyses
13 and 66 test results, and was found to predict tendon stress better than current design
14 expressions. However, it should be noted that Equation 6 is based on tendon elongation due
15 to a single mid-height crack opening, whereas in walls having more than one hinge locations
16 (e.g., opening of several mid-height cracks in multi-storey walls) tendon elongation depends
17 upon the number of hinge locations (refer Fig. 4). Therefore, Equation 7 can be used to
18 ensure that the elevated tendon stress for a multi-storey wall effectively secured at all

1 diaphragm levels and having n number of storeys remains within elastic limits when in a
2 worst case scenario cracks opens at each storey level. It should be noted that the wall may or
3 may not crack at each storey level and that the tendon stress predicted using Equation 7 in the
4 latter case will result in over predicted nominal strength of the wall.

$$f_{ps} = f_{se} + 0.06E_{ps} \sum_{i=1}^n \left(\frac{d_i}{h_{ei}} \right) \left[1 - 0.97 \frac{f_{pu} A_{ps}}{f_m l_w i d_i} \right] \leq \min (0.85 f_{py}, 0.7f_{pu}) \quad (7)$$

5 where d_i is the minimum distance of tendon centroid from extreme the compression fibre on
6 either side of the wall for the ith storey and h_{ei} is the effective height of the wall for the ith
7 floor.

8 **Experimental Program**

9 An experimental program was undertaken to investigate the structural performance of
10 clay brick masonry walls retrofitted using posttensioning, which involved material testing of
11 constructed masonry assemblages and full scale out-of-plane testing of posttensioned slender
12 clay brick masonry walls. The full scale out-of-plane testing program consisted of two series
13 of tests (series 1 and series 2). Series 1 testing involved one directional cyclic out-of-plane
14 testing of three (03) full scale slender masonry walls, each being 4.1 m high \times 1.2 m long and
15 220 mm (two-wythe) thick. Series 2 testing involved two directional (reverse) cyclic out-of-
16 plane testing of five (05) full scale slender masonry walls, each being 3.67 m high \times 1.2 m
17 long and 220 mm (two-wythe) thick. The selected wall configurations were representative of
18 common seismically deficient out-of-plane loaded clay brick unreinforced masonry walls,
19 achieving a low percentage of new building strength when evaluated using the New Zealand
20 Society for Earthquake Engineering guidelines (NZSEE 2006). Two (02) walls (one from
21 each testing series) were tested as-built to serve as control walls, and six (06) walls were
22 seismically strengthened prior to testing using different levels of posttensioning. Test walls
23 were given the notation ABO-N or PTO-N, where AB refers to as-built tested walls, PT

1 refers to posttensioned walls, O refers to out-of-plane testing and N denotes the test number.
2 Test wall dimensions and posttensioning details are shown in Table-2.

3 ***Material Properties***

4 All test walls were constructed using a common bond pattern, with one header course
5 located after every three stretcher courses using roughly 15 mm thick mortar courses. The
6 bond pattern was selected because of its prevalence in existing historic URM construction.
7 Salvaged solid clay bricks, being 220 mm long \times 105 mm wide \times 75 mm high, and a
8 hydraulic cement mortar with a mix ratio of 1:2:9 (cement:lime:sand) was used, replicating
9 historic URM construction.

10 Masonry modulus of rupture was determined by testing 24 three brick high masonry
11 prisms for flexural strength in accordance with AS/NZS 4456.15 (2003), typically 2 for each
12 test wall. Mortar compressive strength was determined by testing twenty 50 mm mortar cubes
13 in accordance with ASTM C109/C109M (2002) and the compressive strength of bricks and
14 masonry were determined in accordance with ASTM C270 (2003) and ASTM C62 (2004)
15 respectively, typically in sets of two for each test wall. Masonry cohesion, C , and coefficient
16 of friction, μ , were investigated by bed joint shear testing of 6 three brick high prisms that
17 were subjected to varying magnitudes of axial compression stress applied using externally
18 posttensioned bars. The results of material testing are reported in Table 3 as mean values and
19 corresponding coefficients of variation (COV).

20 Two different types of PT tendons were used for posttensioning the test walls, being
21 threaded mild steel bar (with tensile yield strength of 500 MPa) and sheathed greased seven
22 wire strands (with tensile yield strength of 1680 MPa). Threaded steel bars are typically used
23 for straight posttensioning over short distances. The greased coating of strands enables high
24 corrosion resistance and lower frictional losses, which makes them an ideal choice for
25 unbonded and/or external posttensioning applications.

1 ***Posttensioning Details***

2 As maximum masonry compression stresses develop at mid-height (hinge zone) when
3 the slender vertically spanning masonry walls were subjected to out-of-plane seismic
4 excitations, a single PT tendon with bearing plates was adequate to produce the required
5 stresses in the hinge zone by distributing axial compression stress at an angle of 45° from the
6 end anchorage and into the wall. Therefore, all test walls were posttensioned using one PT
7 tendon (threaded bar or strand) inserted inside a formed circular cavity at the centre of the
8 wall, and steel bearing plates were used to avoid localized masonry crushing. A flexible
9 circular conduit (roughly 25 mm diameter) was inserted during construction to provide the
10 circular cavity in the test walls, and bricks were accordingly chiselled to accommodate the
11 conduit. As there was no bond between masonry and tendon, the conduit encased tendon
12 behaved as if it was placed in a cored circular cavity.

13 To transfer prestress to the test walls, end anchorages (flat base hexagonal nuts for
14 threaded bar and standard steel barrel anchors with wedges for the strand) were locked off
15 onto steel plates (each being 220 mm × 220 mm × 50 mm) at the top and bottom of the wall,
16 which performed adequately and the masonry around the steel bearing plates sustained the
17 compression stresses without any signs of cracking. In order to make the strand
18 posttensioning reversible (i.e., to remove the strand) a 40 mm thick mild steel plate split in
19 two halves was used, which was removable to destress the strand once testing was concluded.
20 Threaded mild steel bars were posttensioned using a 100 kN hydraulic jack, which was
21 removed after tightening of the nut that clasped the PT bar. For posttensioning of the seven
22 wire greased strand an electronically operated hydraulic jack was used, and the taut strand
23 was clasped by wedge interlocking.

24 ***Testing Details***

25 Series 1 testing was performed using the air bag rig shown in Fig. 5(a), consisting of a

1 backing frame, a rigid steel reaction frame anchored to the concrete floor, two air bags
2 capable of withstanding 15 kPa air pressure, four S shape 10 kN load cells, two pairs of
3 frictionless plates, and a linear variable differential transducer with stand (Derakhshan 2011).
4 For series 2 testing, four air bags were used to apply a uniformly distributed reverse cyclic
5 pseudo-static loading, emulating a lateral seismic load generated in the out-of-plane direction.
6 A backing frame was located on each side of the wall, being supported by four equally
7 spaced 10 kN S-shape load cells sandwiched between the backing frame and the strong
8 reaction frame. The test setup used to perform series 2 testing is shown in Fig. 5(b).

9 In both testing series, one linear variable differential transducer was located at wall
10 mid-height to determine lateral displacement. When air bags were inflated using the air
11 compressor, the backing frame exerted force to S-shape load cells measuring the applied load
12 on the test wall. Each backing frame was placed over two pairs of smooth greased steel plates
13 having negligible friction, such that the backing frame self-weight did not impair the test
14 results. The rigid reaction frame acted as a backing and also supported the top of the wall,
15 creating boundary conditions comparable to those when a posttensioned wall is connected to
16 a floor or ceiling diaphragm. For all posttensioned walls a 200 kN load cell was located
17 between the tendon anchorage and the top of the wall, to record the force in the PT tendon. A
18 displacement controlled loading history was applied by inflating and deflating the air bags
19 alternatively. Each cycle was repeated twice and displacement was increased gradually as a
20 function of drift values up to a maximum of 4%.

21 **Experimental Results and Discussion**

22 Table 4 gives an overview of the test results. First cracking moment, tendon stress at
23 nominal strength, and nominal flexural capacity for each test wall were predicted using
24 Equations 1, 3 and 6. The predicted values were then compared to measured experimental

1 values and the validity of the proposed design equations was checked. To quantify the
2 ductility of test walls a maximum measured drift ratio was defined as $\gamma_u = \frac{2\Delta_u}{h_e}$, where Δ_u is
3 the maximum measured mid-height displacement and h_e is the effective height of the wall.
4 Test wall PTO-03 was loaded until its post peak strength degraded to nearly half of the
5 measured flexural strength, and test walls PTO-04 to PTO-07 did not reach their flexural
6 capacity before testing was terminated due to safety concerns. Therefore, it should be noted
7 that the maximum measured drift values reported in Table 4 for walls PTO-4 to PTO-07 are
8 not representative of the ultimate achievable drift values. In a previous experimental study
9 reported by Ismail et al. (2011), a maximum drift of up to 11.9% was observed for
10 posttensioned masonry walls.

11 ***Crack Patterns***

12 Figs. 6 (a to c) show photographs of the test setup and deflected test walls. A single
13 large crack at or near mid-height was observed in all tests except PTO-08 that failed
14 prematurely in shear at a location above the airbag, which was attributed to a low modulus of
15 rupture and is not likely to happen when walls are subjected to a uniformly distributed lateral
16 load over the entire wall height. A rocking failure mode without any distributed flexural
17 cracking was observed during the testing, with damage concentrated at one bed joint location
18 and the wall returning to its original position upon unloading. The observed damage pattern
19 would require minor post-earthquake repairs, which is deemed advantageous for enabling
20 immediate occupancy following an earthquake. In test wall PTO-03 the threaded mild steel
21 bar reached its elastic limit and possibly yielded (causing strength degradation) but no visible
22 residual deflections were observed.

23 ***Force-Displacement Response***

24 Figs. 7 (a to f) show the measured force-displacement response for each of the test

1 walls, with a dotted line showing the predicted nominal flexural strength of the wall. All
2 force-displacement histories were plotted with analogous moment and drift values on a
3 secondary axis to allow comparison between the results of test walls having different heights.
4 The results of the corresponding as-built tested wall are also plotted (dotted line), to illustrate
5 the seismic improvement due to posttensioning. Self-centering behaviour was observed
6 during testing, with walls returning to their original position upon unloading. Test walls
7 PTO-04 to PTO-07 did not reach their maximum strength, which would result from either
8 tendon yielding or after reaching an instability displacement at mid-height. It was established
9 that the experimentally observed behaviour of posttensioned masonry walls shows good
10 agreement with the values predicted using Equations 1, 3 and 6.

11 The negatively sloped post-peak force-displacement behaviour of PTO-03 was most
12 likely due to yielding of the mild steel threaded bar, with similar behaviour previously
13 reported by Bean Popehn et al. (2007). The measured force-displacement hysteretic curves
14 for PTO-05 to PTO-07 at small displacements show a mid-height displacement occurring
15 with little or no lateral force measured, which was either due to the formation of a gap on
16 both sides of the test walls (between the backing frame and the wall) or due to the absence of
17 tendon restraint. In the latter case, the wall behaved similarly to an as-built wall until the
18 strand touched the conduit walls and started to elongate, resulting in increased flexural
19 capacity. It was therefore established that use of mechanical restraints inside a cored cavity is
20 warranted, to restrain the PT tendon.

21 ***Tendon Stress***

22 Flexural bending of the out-of-plane loaded posttensioned walls generates
23 deformation between the tendon anchorages at the top and bottom of the walls, which causes
24 elongation of the tendon and increases the tendon tensile stress. For all test walls the
25 measured tendon stress was plotted against the lateral displacement at mid-height as shown in

1 Fig. 8, with the strand stress increasing linearly without exceeding specified elastic limits,
2 except for PTO-03. For test wall PTO-03, the tendon stress reached its yield strength at 14
3 mm lateral displacement, and once the bar had possibly yielded the maximum tendon force
4 was reduced during subsequent loading cycles. A ductile and nonlinear elastic behaviour was
5 observed in walls PTO-04 to PTO-08, with strand stress not exceeding the specified elastic
6 limit and the wall returning to its original position. For test walls PTO-04 to PTO-08, minor
7 stress loss was observed following the conclusion of testing to large displacement excursions.
8 It was also established from testing results that in order for posttensioned masonry walls to
9 exhibit ductile behaviour, the restoring force provided by the PT tendon must be maintained
10 and design must ensure that the increased tendon stress does not exceed the tendon yield
11 strength.

12 **Wall Secant Stiffness**

13 Quantification of wall stiffness is important when performing a non-linear analysis of
14 a posttensioned masonry wall and therefore the variation in wall secant stiffness was
15 investigated. For each displacement excursion secant stiffness, K , was calculated using
16 Equation 8, where F_+ and F_- are the maximum measured forces; and D_+ and D_- are the
17 corresponding measured displacements.

$$K = \frac{F_+ - F_-}{D_+ - D_-} \quad (8)$$

18 The calculated wall secant stiffness values are plotted against the amplitude of
19 corresponding displacement cycle in Fig. 9(a). The wall secant stiffness at or prior to first
20 cracking varied for the test walls and was observed to be directly proportional to the
21 magnitude of applied posttensioning. The wall secant stiffness was observed to gradually
22 decrease upon the application of subsequent loading cycles and was dependent on the extent
23 of damage. The results favoured the use of secant stiffness to maximum strength, rather than

1 initial stiffness, for use in non-linear analysis of posttensioned clay brick masonry walls,
2 which was consistent with the findings of a precedent study involving non-linear time history
3 analyses and shaking table testing (Griffith et al. 2003). A procedure for calculating the
4 secant stiffness for a simplified non-linear analysis of rocking walls has been discussed in
5 ASCE 41-06 (2006).

6 ***Hysteretic Energy Dissipation***

7 Hysteretic energy dissipated in each cycle was calculated by integrating the area
8 enclosed between the loading and unloading curve of each loading cycle and is plotted
9 against the amplitude of the corresponding displacement cycle in Fig. 9(b). In general,
10 posttensioned walls exhibited a bi-linear elastic behaviour and small energy dissipation prior
11 to tendon yielding, except for test wall PTO-04. The larger energy dissipation observed in
12 PTO-04 may be attributed to localised material deterioration and the anisotropic nature of
13 heterogeneous masonry materials. It was established from the results that the posttensioning
14 seismic retrofit increased the wall capacity to withstand higher energy demand and that
15 energy dissipated in a displacement excursion was a function of the wall damage. In seismic
16 design of structures energy dissipation characteristics are crucial and are typically quantified
17 by toughness modulus, T . The toughness modulus corresponding to each test wall was
18 calculated by dividing the cumulative hysteretic energy by the volume of the masonry wall
19 (refer Table 4).

20 ***Damping Ratio***

21 For each displacement cycle an equivalent viscous damping ratio was calculated from
22 experimental results using the method detailed in Chopra (2007), which is presented by
23 Equation 9, where ξ = equivalent viscous damping ratio; E_D = area between loading and
24 unloading curve; and E_{SO} = area of right angle triangle, with the vertical side of the triangle

1 representing the maximum measured force and the horizontal side of the triangle representing
2 the corresponding displacement.

$$\xi = \frac{E_D}{2\pi E_{S0}} \quad (9)$$

3 The calculated equivalent viscous damping ratios for each displacement cycle are
4 plotted against the amplitude of the corresponding displacement cycle (refer Fig. 9(c)). It was
5 established from Fig. 9(c) that damping was independent of the level of applied
6 posttensioning, being consistent with the analytical formulation presented by Sorrentino et al.
7 (2008). Moreover, the average hysteretic damping observed for the test walls was similar to
8 the code recommended value of 15% (NZS 2004) and remained more than 5% throughout the
9 testing program. Griffith et al. (2003) proposed a lower bound damping value of 5% for
10 analysing the non-linear behaviour of out-of-plane loaded clay brick masonry walls that fits
11 well with the observations of this experimental program.

12 **Conclusions**

13 Predictive equations were presented for a posttensioned seismic retrofit design and the
14 adequacy of these predictive equations was confirmed later by comparing predicted response
15 parameters with experimental results. A total of eight (08) full scale slender masonry walls
16 were tested by applying pseudo-static out-of-plane cyclic loading. Of these, two (02) test
17 walls were tested as-built and six (06) test walls were seismically retrofitted by applying
18 different magnitudes of posttensioning prior to testing. Masonry material properties were
19 determined using standardised test procedures. Uniformly distributed out-of-plane cyclic
20 loading was applied by alternatively inflating and deflating multiple air bags (two in series 1
21 and four in series 2), emulating seismic forces generated due to wall self-weight. Numerous
22 characteristics pertaining to the out-of-plane seismic behaviour of posttensioned masonry

1 walls were investigated and are reported. The key findings of the experimental program are:

- 2 1. A single horizontal crack at or near mid-height was observed in all tests except PTO-08,
3 confirming that the boundary conditions used in response prediction are appropriate and
4 that there was no rotational restraint at the top and bottom of the wall.
- 5 2. The out-of-plane loaded posttensioned masonry walls failed in a displacement critical
6 rocking mode and exhibited a self-centering response, which is advantageous for enabling
7 immediate occupancy after an earthquake.
- 8 3. A bi-linear elastic behaviour was observed for test walls that were posttensioned using a
9 strand, whereas strength degradation attributed to tensile yielding of the bar was observed
10 in the wall that was posttensioned using a threaded mild steel bar. It was established from
11 the test results that a posttensioning retrofit design should ensure that the tendon stress
12 will not exceed the tendon yield strength.
- 13 4. Structural performance of masonry walls was improved after posttensioning, with the
14 flexural strength of posttensioned masonry walls ranging from 300% to 805% of that
15 measured for an as-built tested wall.
- 16 5. Out-of-plane flexural capacity of the test walls was predicted using the proposed
17 equations and was then compared to experimental results, with the results of this
18 comparison showing reasonable agreement between the predicted and observed
19 behaviour.
- 20 6. Initial stiffness of test walls varied depending upon the magnitude of initially applied
21 posttensioning, with wall secant stiffness for all test walls decreasing upon the application
22 of subsequent displacement cycles. Based on this observation it is suggested that for

1 predicting post-cracking behaviour of posttensioned masonry walls, the use of secant
2 stiffness to maximum strength is more appropriate than initial stiffness.

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15 **Figure 9.** Seismic response parameters: (a) secant stiffness; (b) cumulated dissipated energy;
16 and (c) damping ratio

1 Tables

2

Table 1. Masonry stress block parameters at nominal strength

Reference	Brick Masonry	
	α	β
BS 5628 (BS 2000)	0.50	1.00
TMS 402 (MSJC 2005)	0.50	1.00
TMS 402 (MSJC 2008)	0.80	0.80
AS 3700 (AS 2001)	1.10	0.85
S 304.1 (CSA 2004)	0.85	-
EC 8 (CEN 2005)	0.86*	-
NZS 4230 (NZS 2004)	0.85	0.85
Ewing and Kowalsky (2004)	0.93	0.66

Where: α = depth of equivalent stress block; and β = width of equivalent stress block.

*Calculated from inverse function as (i.e., $1/1.15 = 0.86$)

Table 2. Test wall details

Test Series	Test Wall	Tendon Type	h_e (mm)	l_w (mm)	b_w (mm)	W_w (kN)	P_i (kN)	f_{psi} (MPa)	f_{psi}/f_{py} (ratio)	f_{mb}^a (MPa)	f_m (MPa)	f_{mb}/f_m (ratio)
1	ABO-01	-	4100	1170	220	19.0	-	-	-	-	10.7	-
2	ABO-02	-	3670	1170	220	17.9	-	-	-	-	8.7	-
1	PTO-03	B ^b	4100	1170	220	19.0	50	442	0.88	0.27	10.7	0.03
1	PTO-04	S ^c	4100	1170	220	19.0	100	1013	0.60	0.46	10.7	0.04
2	PTO-05	S ^c	3670	1170	220	17.9	50	506	0.30	0.26	8.7	0.03
2	PTO-06	S ^c	3670	1170	220	17.9	70	709	0.42	0.34	8.7	0.04
2	PTO-07	S ^c	3670	1170	220	17.9	100	1013	0.60	0.46	8.7	0.05
2	PTO-08	S ^c	4100	1170	220	19.5	100	1013	0.60	0.46	8.7	0.05

Where: h_e = wall height; l_w = wall length; b_w = wall thickness; W_w = wall self-weight; P_i = applied initial posttensioning force; f_{psi} = applied initial tendon stress; f_{py} = tendon yield stress; f_{mb} = compression stress at the base of the wall; and f_m = masonry compressive strength.

$$^a f_m = (N_i + W_w + f_{se} A_{ps}) / l_w b_w$$

^b 12 mm threaded steel bar ($A_{ps} = 113.1 \text{ mm}^2$; $f_{py} = 500 \text{ MPa}$; $f_{pu} = 680 \text{ MPa}$; $E_{ps} = 200 \text{ GPa}$)

^c 12.7 mm sheathed, greased seven-wire strand ($A_{ps} = 98.7 \text{ mm}^2$; $f_{py} = 1680 \text{ MPa}$; $f_{pu} = 1860 \text{ MPa}$; $E_{ps} = 200 \text{ GPa}$)

1

Table 3. Masonry material properties

Property Units	Test Series	f'_b MPa	f'_j MPa	f'_m MPa	f_t MPa	C MPa	μ
Value	1	39.4	1.4	10.7	0.09	0.1	0.47
COV		28%	8%	33%	29%	-	-
Value	2	21.4	1.4	8.7	0.08	0.1	0.67
COV		23%	8%	30%	66%	-	-

Where: f'_b = brick compressive strength; f'_j = mortar compressive strength; f'_m = masonry compressive strength; f_t = tensile strength of masonry; C = masonry cohesion; and μ = masonry coefficient of internal friction.

2

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Table 4. Test Results

Test Wall	M_c^* kN.m	V_c^* kN	f_{ps} MPa	M_n kN.m	V_n kN	M_c kN.m	V_c kN	M_u kN.m	V_u kN	V_c/V_c^* ratio	V_u/V_n ratio	γ_u %	T kPa	V_u/V_o %
ABO-01	1.3	2.5	-	-	-	2.3	4.4	-	-	1.76	-	5.1	-	100
ABO-02	1.1	2.3	-	-	-	1.7	3.8	-	-	1.63	-	3.0	0.27	100
PTO-03	3.0	5.9	476	6.8	13.2	6.5	12.7	6.8	13.2	2.15	1.00	4.7	1.31	300
PTO-04	4.9	9.5	1149	12.8	25.0	11.0	21.5	15.0	29.2	2.26	1.17	4.8	3.4	664
PTO-05	2.9	6.3	656	7.7	16.9	3.8	8.3	9.3	20.2	1.31	1.20	4.2	0.71	532
PTO-06	3.6	7.9	859	9.8	21.3	5.4	11.7	11.8	25.8	1.48	1.21	4.2	1.36	679
PTO-07	4.7	10.3	1163	12.7	27.6	9.7	21.1	14.0	30.6	2.04	1.11	4.1	1.89	805
PTO-08	4.3	9.3	1147	11.3	24.6	8.2	17.8	10.5	22.9	1.91	0.93	0.9	0.24	603

Where: M_c^* = predicted nominal flexural strength; V_c^* = predicted lateral force at first cracking; f_{ps} = predicted tendon stress at nominal strength; M_n = predicted nominal flexural strength; V_n = predicted lateral force at nominal strength; M_c = measured analogous moment at first cracking; V_c = measured lateral force at first cracking; M_u = maximum measured analogous moment; V_u = measured maximum lateral force; V_o = measured maximum lateral force for as-built tested wall; γ_u = measured maximum drift ratio; and T = wall toughness modulus.

2

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(a) coring operation for internal posttensioning



(b) external posttensioning

1

Figure 1. Posttensioning seismic retrofitting

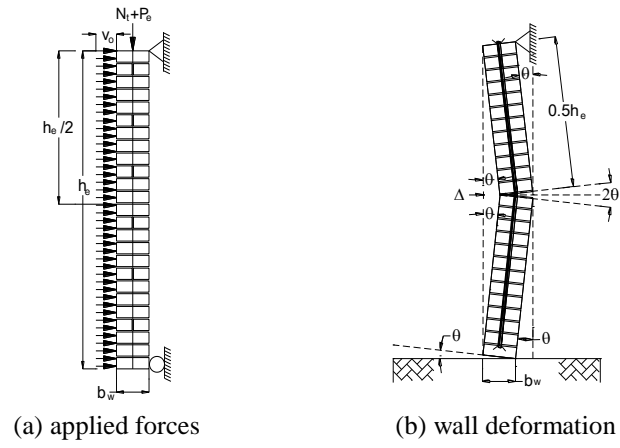


Figure 2. Wall definitions

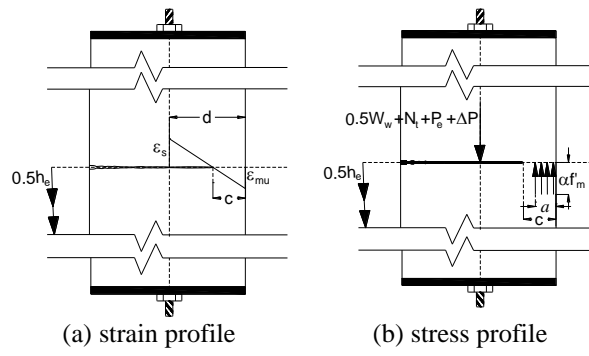


Figure 3. Mid-height hinge location at nominal strength

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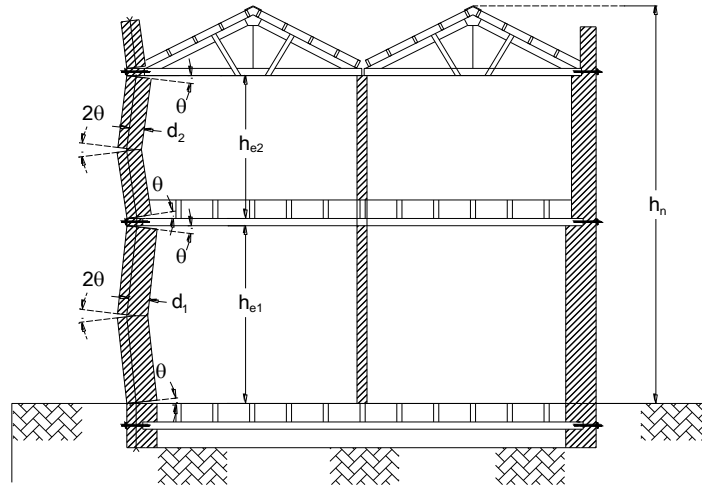
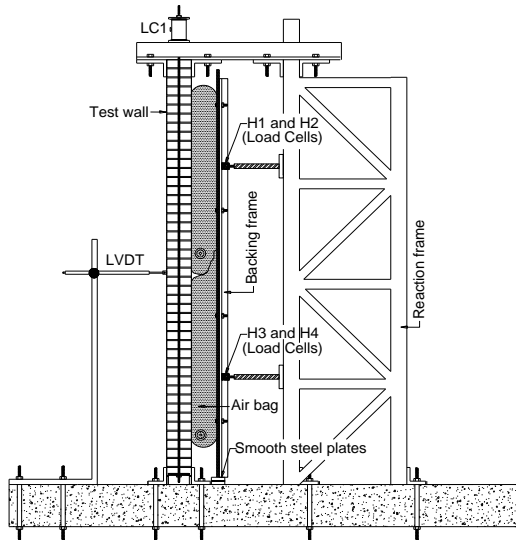
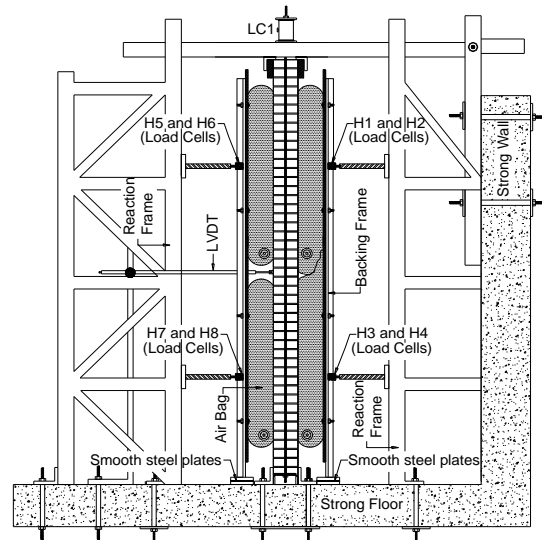


Figure 4. Deflected multi-storey posttensioned masonry wall



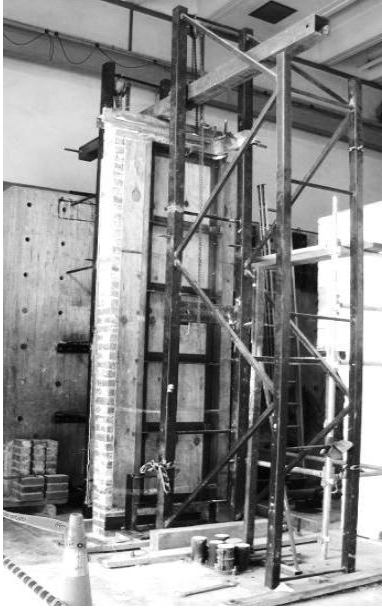
(a) series 1



(b) series 2

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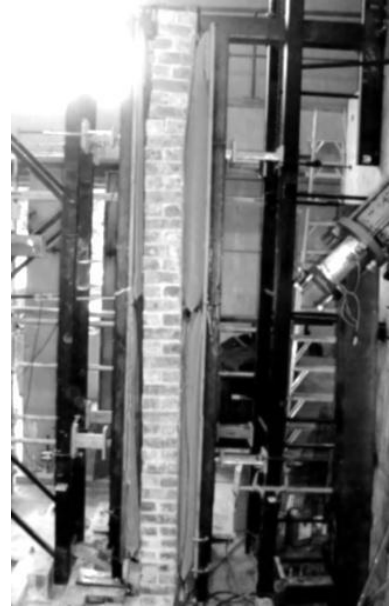
Figure 5. Test setup details



(a) setup for testing



(b) series 1 testing



(c) series 2 testing

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Figure 6. Photographs of testing

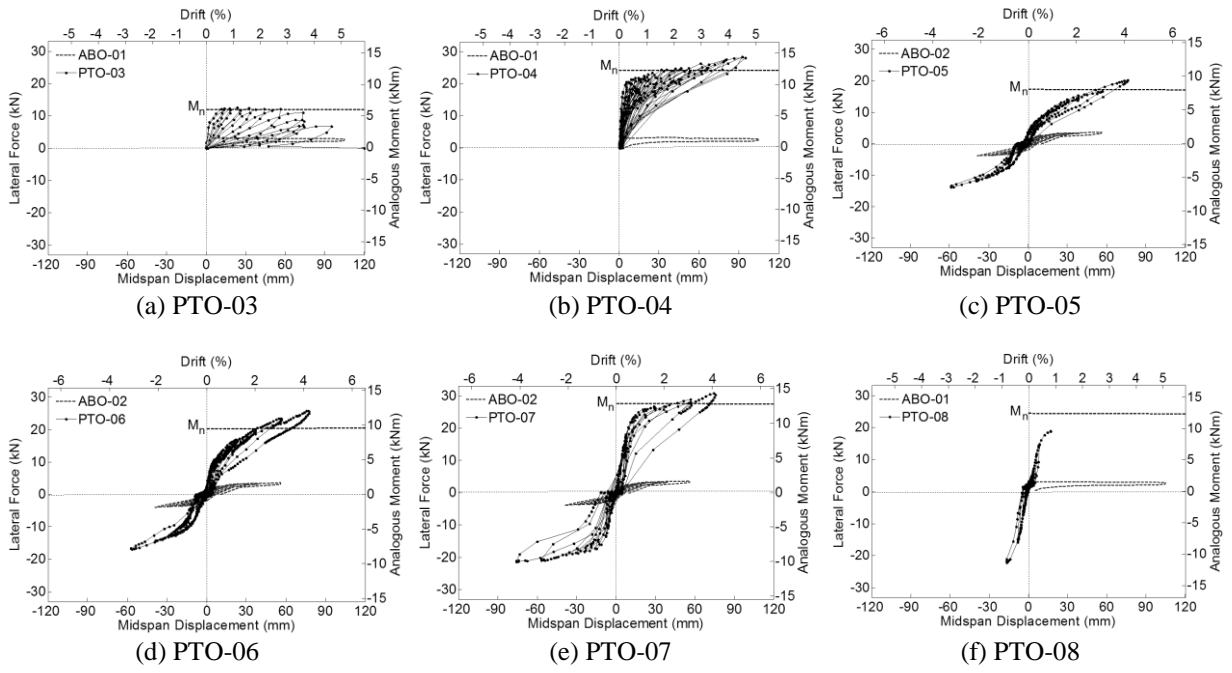


Figure 7. Force-displacement curves

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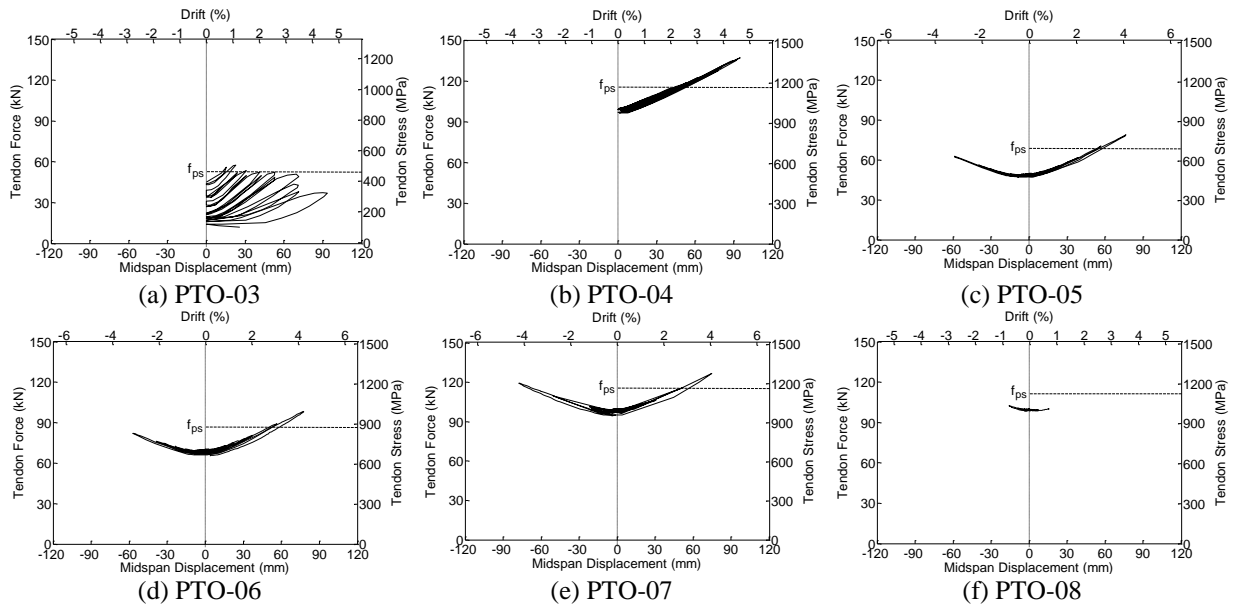
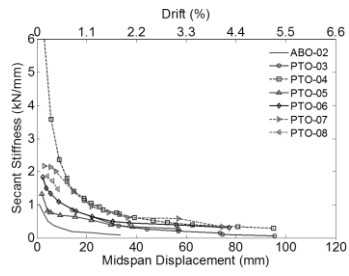
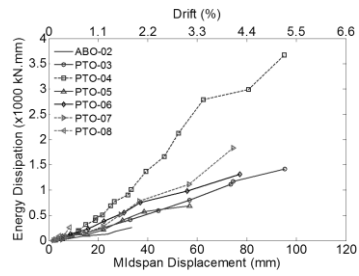


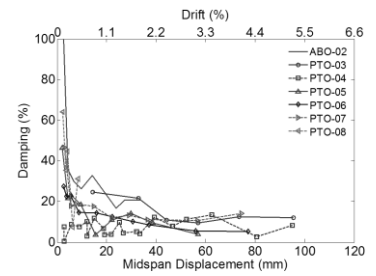
Figure 8. Tendon force-displacement curves



(a) secant stiffness



(b) cumulated dissipated energy



(c) damping ratio

Figure 9. Seismic response parameters

1